

Door module, straight, Type A, Starter

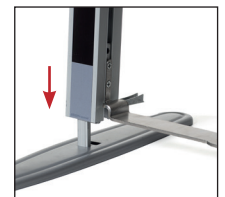
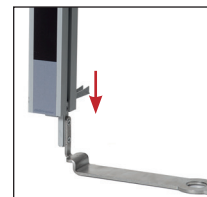
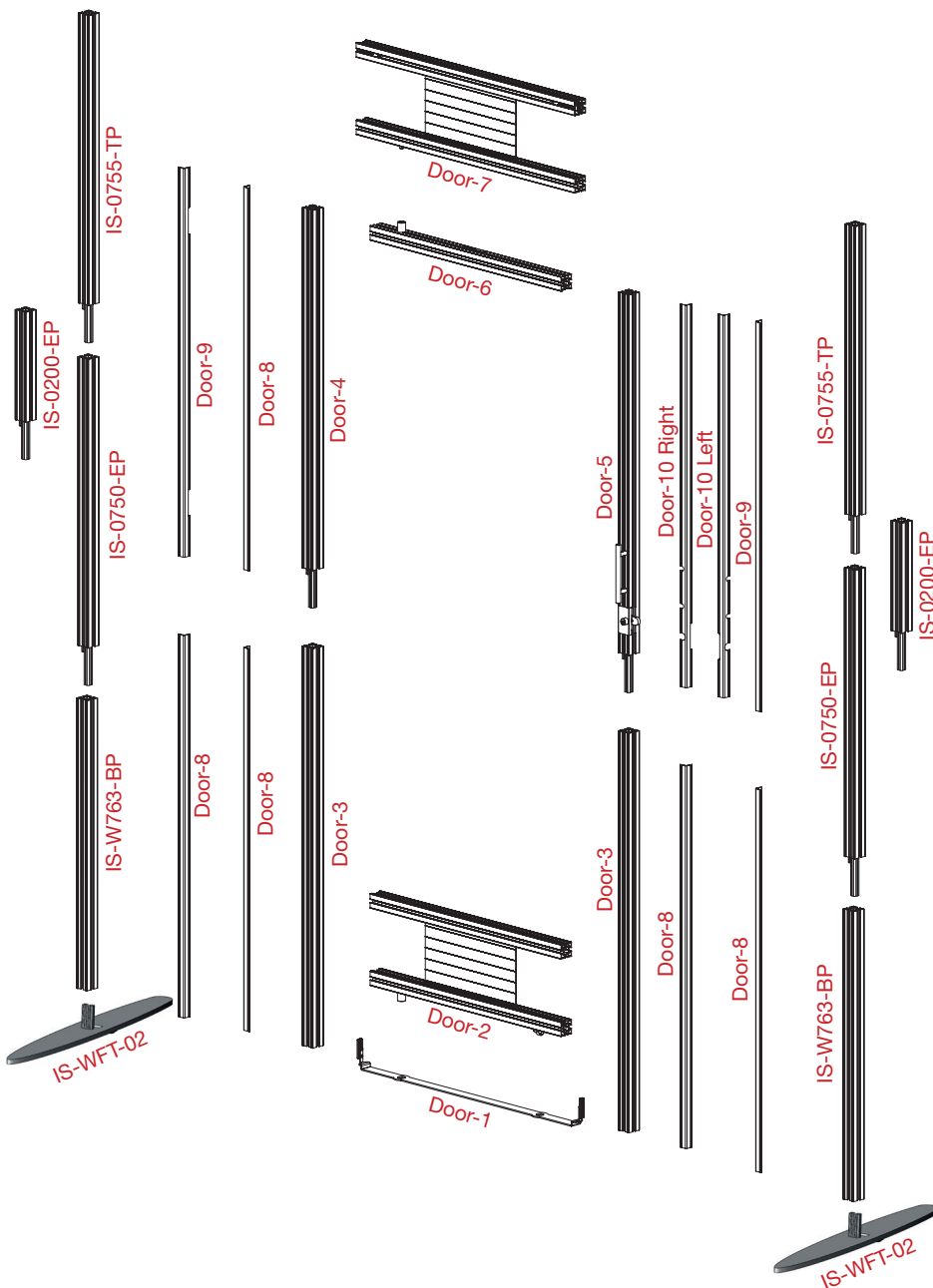
Quant.	Description	MIDI (229 cm)	MAXI (249 cm)
2	Wave base post, 763 mm	IS-9417-1 IS-W763-BPH	IS-9417-2 IS-W763-BPH
2	Extension post, 750 mm	IS-0750-EE	IS-0750-EE
2	Top post, 755 mm	IS-0755-ET	IS-0755-ET
2	Extension post, 200 mm		IS-0200-EE
2	Wave foot	IS-WFT-02	IS-WFT-02
6	Corner trims, 750/850	IS-0750-CT	IS-0850-CT
3	Corner trims, 770	IS-0770-CT	IS-0770-CT
1	Kickes & Hangers	IS-800-KHN	IS-800-KHN
1	Door section, Straight	IS-9458	IS-9458
1	Bottom plate	DOOR-1	DOOR-1
1	Bottom beams w/ I-beam, 800 mm	DOOR-2	DOOR-2
2	Base door post, 750 mm	DOOR-3	DOOR-3
1	Top post 1000 mm	DOOR-4	DOOR-4
1	Top post w/ lock	DOOR-5	DOOR-5
1	Top beam, wi/ hub, 800 mm	DOOR-6	DOOR-6
1	Top beam, wi/ pin, 800 mm	DOOR-7	DOOR-7
5	Corner trims, base	DOOR-8	DOOR-8
2	Corner trims, for post top	DOOR-9	DOOR-9
1	Corner trims, for lock	DOOR-10-Right	DOOR-10-Right
1	Corner trims, for lock	DOOR-10-Left	DOOR-10-Left



Accessories



Stabilisation kit
Item IS-9319



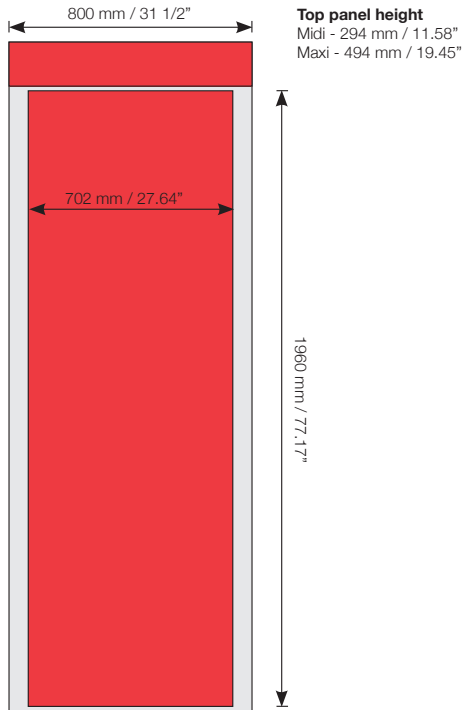
Wave foot

Adjustable foot

Instructions – Left-hinge mounting

- 1 Start by attaching the bottom plate at the bottom of the left and right base posts. Push the vertical pin of the base plate into the slot on the door-side of each post. If Wave posts are being used, install the base plate as above, then attach Wave feet and lock in place with the FASTclamp. Lock the base plate with the allen key.
 - 2 Build up the posts at the left and right side.
 - 3 Assemble the door (see illustration), start at the bottom with the beam with I-beam and mount the bottom post with the magnets at the front. Put the top post in and lock together with the allen key, end with the top beam.
 - 4 Mount the corner trims at the side post, 2 pcs. DOOR-8 at the bottom and 2 pc. DOOR-9 at the top (see illustration).
 - 5 Take the door and attach the small white foot at the hole in the bottom plate. After that mount the beam over the door with the pin in the white plastic hub, lock the beam directly over the Corner trim you mounted on step 4.
 - 6 Leveling the display is important for proper door function. Check and adjust level. For added stability, the stabilization kit shown above (IS-9319) may be added perpendicular to the main wall.
 - 7 Mount the corner trims, start at the left side with 2 pcs. of DOOR-8. On the right side start with a DOOR-8 at the bottom and a DOOR-10-Right at the top.
- Now you are ready to attach the graphic panels!

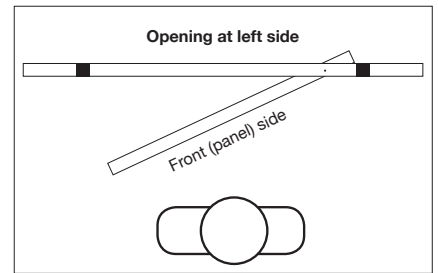
Graphic panel sizes



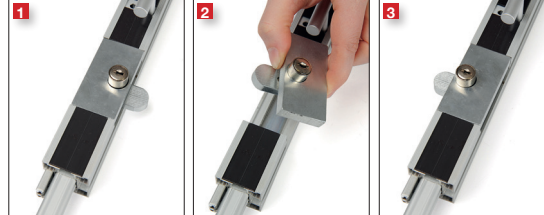
New configuration

Right-hinge mounting

1. Flip the beams DOOR-2, DOOR-6 and DOOR-7 horizontally
2. Exchange the post DOOR-4 and DOOR-5 with each other
3. Change the handle and the lock (see below)
4. Delete the corner trim DOOR-10-RIGHT and place the DOOR-10-LEFT in the left side



Move the lock



Remove the two screws for the lock at the reverse side of the post.

Turn the lock 180°

Replace the screws.

Move the handle



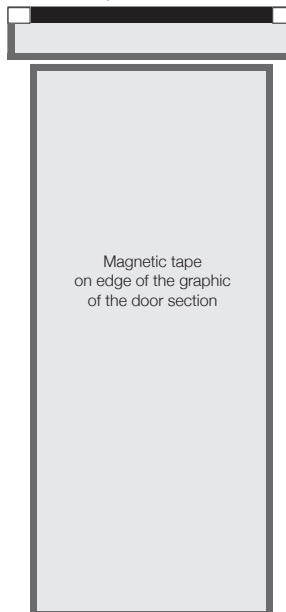
Remove the two screws for the handle at the reverse side of the post.

Move the handle to the left side.

Replace the screws.

Graphic panel attachments

Hanger strip on the top and magnetic tape on edge of the side and bottom of the graphic top panel



Magnetic tape on edge of the graphic of the door section

Accessories

Kickers & Hangers

(incl. for the first set of panels)
800 mm / 31 1/5"

Item IS-800-KHN

Magnetic tape (not incl.)

12 mm/0.5" A tape, 30 m / 98 ft. Item 82281

Each panel needs:

Midi 6,8 m / 22 ft.

Maxi 7,2 m / 24 ft.

Printer material

We recommended the following material:

Poster paper: 180 gr / 0.4 lb.

The printed graphic panels must be laminated before use.

Front side: 125 microns (0,125 mm) / 0.005"

Reverse side: 250 microns (0,250 mm) / 0.010" "stop light"

Polyester film: 330-370 microns (0,350 mm) / 0.013-0.015"

Top laminate: 125 microns (0,125 mm) / 0.005"



Kicker



Hanger

Mounting of Kickers and Hangers

Kickers and hangers to be fixed at the bottom and at the top of the graphic panels (reverse side).

Mounting of Magnetic Tape

Magnetic tape to be fixed **horizontally** directly over/under kicker/hanger strip. Magnetic tape to be fixed **vertically** along each side of the graphic panels.

IMPORTANT Carefully mount the magnetic tape slightly inset from the edge of the graphic panel by approximately 0,25 mm / 0.010". Once mounted, a very thin straight white line should show between the edge of the graphic and the outside edge of the magnetic tape. Do not exceed 0,5 mm / 0.020".

Application Techniques

To obtain optimum adhesion, the bonding surfaces must be well unified, clean and dry. Typical surface cleaning solvents are isopropyl alcohol/water mixture (rubbing alcohol) or heptane.

Note: Be sure to follow solvent manufacturer's precautions and directions for use when using solvents.